



SYSTEMS

IN CELLULAR POLYCARBONATE



polyù®

FLAT SYSTEM

Polyù C2/10 - 10 mm

Self supporting flat system in polycarbonate with cellular structure for industrial glazings and coverings

Polyù KAPPA - 10 mm

Self supporting flat system in polycarbonate with cellular structure for industrial glazings and coverings

Polyù C3 - 16 mm

Self supporting flat system in polycarbonate with cellular structure for industrial glazings and coverings

CURVED SYSTEM

Polyù KAPPA Curved - 10 mm

Self supporting curved system with cellular structure for coverings, skylights and industrial tunnels.

Polyù C3 Curved - 16 mm

Self supporting curved system with cellular structure for coverings, skylights and industrial tunnels.

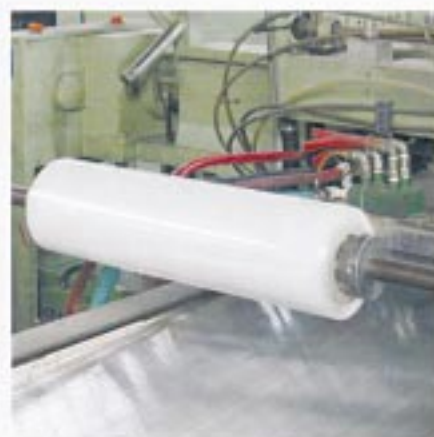
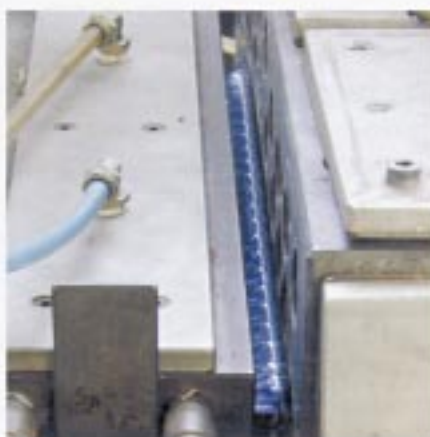
OPENINGS

Top Hung Windows

For vertical glazings

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CELLULAR POLYCARBONATE EXTRUSIONS





Founded in 1980, Polyù Italiana S.p.A. has evolved into one of the world's largest extruders of multiwall polycarbonate sheet, supplying countries throughout Europe, Africa, North and South America with a range of high performance, multiwall polycarbonate roofing and glazing systems. Modern manufacturing techniques combined with a high level of technical ability allow Polyù to lead the way in the design and manufacture of industrial and commercial translucent glazing materials. Continuous research into customer requirements and market direction allow Polyù to offer solutions to the most demanding requests of its customers in a continuously evolving market.

S M E T S Y S

POLYCARBONATE CHARACTERISTICS

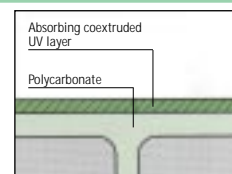
CHARACTERISTIC	KIND OF TEST	UNIT	RULE	VALUES
MECHANICAL CHARACTERISTICS	Extreme charge under stress	N/mm ²	DIN 53455	>60
	Breaking resistance	N/mm ²	DIN 53455	>70
	Extension under stress	%	DIN 53455	6 ... 8
	Extension under breaking	%	DIN 53455	<100
	Elastic module	N/mm ²	DIN 53457	2300
	Carving IZOD crash resistance	J/m	ASTM D256	700
PHYSICAL CHARACTERISTICS	Specific weight	g/cm ³	DIN 53479	1.20
	Refraction index		DIN 53491	1.59
	Water absorption (24 h - 23°C) in immersion	%	DIN 53495	0.36
	Steam permeability	g/cm ³	DIN 53122	15
THERMAL CHARACTERISTICS	VST/B vicat heat resistance temperature	°C	DIN 53460	145 ... 150
	Linear thermal expansion	1/°C	VDE 0304/1	6.7 X 10
	Thermal conductivity	Wm°C	DIN 52612	0.21

LIGHT TRANSMISSION

Due to the high optical properties of the polycarbonate raw material, Polyù sheets have excellent light transmission values.

U.V. PROTECTION

A protective U.V. layer is applied during the sheet extrusion, which ensures long life (10-year guarantee).



THERMO-INSULATING PROPERTIES

Due to the multiwall nature of Polyù sheet products, excellent insulation values are achieved.

AUTO-EXTINGUISHING PROPERTY

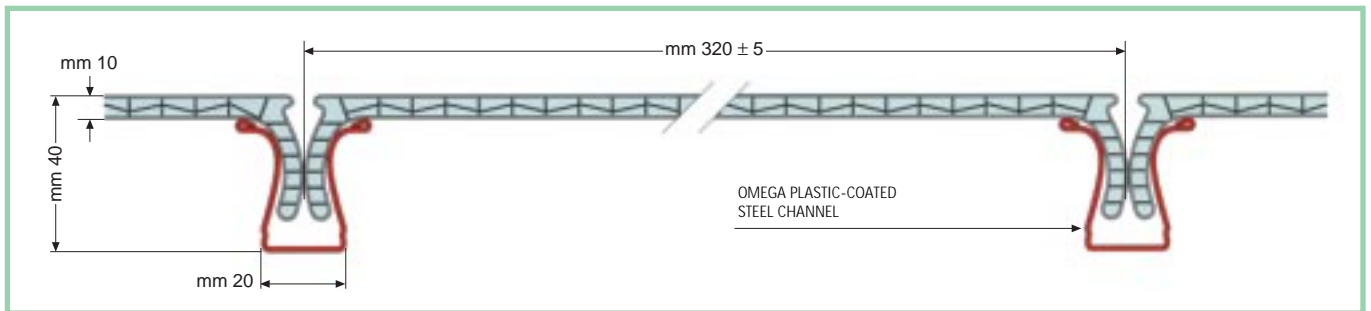
The material is self-extinguishing (class 1) and will not allow flame spread. Polyù sheet does not release toxic gases or allow material to drip during combustion.

SHOCK RESISTANCE

Extensive research and development ensure all Polyù systems have a high resistance to the harmful effects of the weather, accidental or deliberate damage. Polyù polycarbonate sheet has c. 200 times more impact resistance than glass.

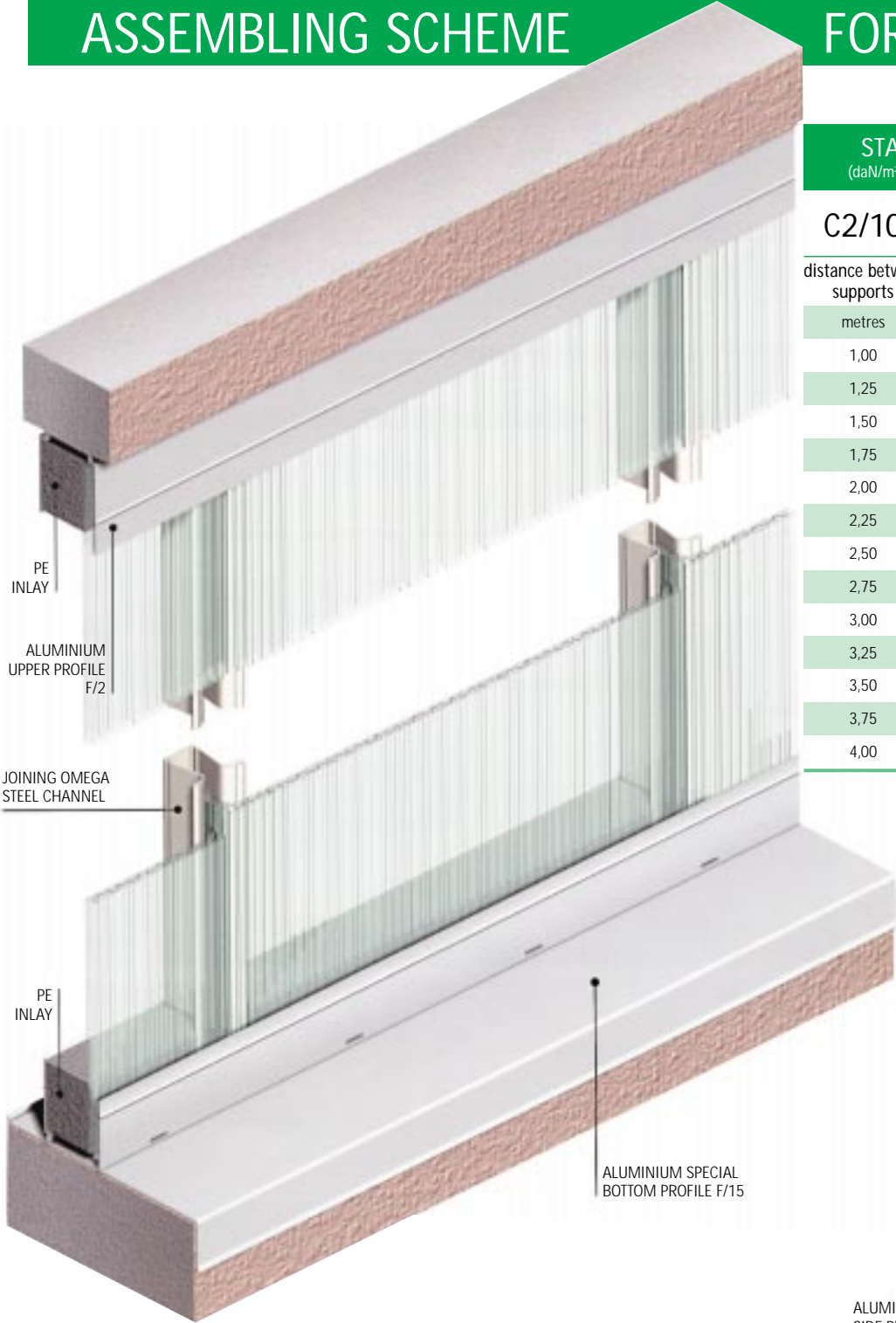
POLYÜC2/10

**SELF-SUPPORTING FLAT SYSTEM IN CELLULAR
POLYCARBONATE FOR INDUSTRIAL GLAZINGS
AND COVERINGS**





ASSEMBLING SCHEME

FOR VERTICAL GLAZING



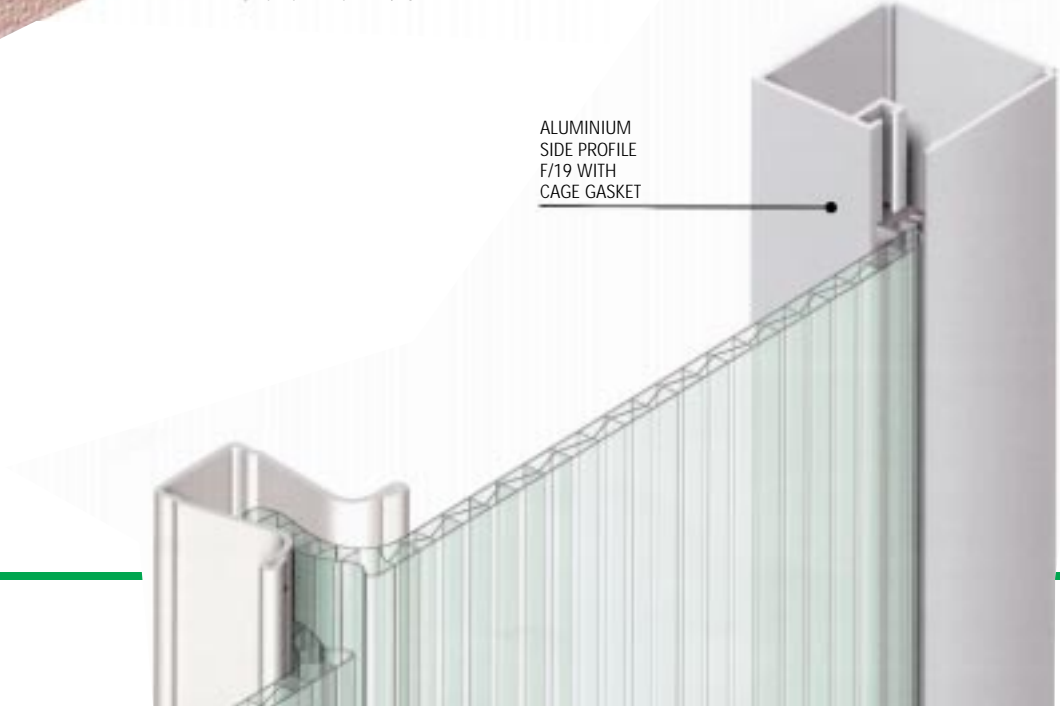
STATIC CHECK UNDER WIND PRESSURE

(daN/m²) MAXIMUM DEFLECTION ALLOWED: 1/50 OF TOTAL LENGTH

C2/10	allowed load on 2 supports		allowed load on 3 supports	
				
	distance between supports	channel thickness mm.	channel thickness mm.	
	0,8	1,00	0,8	1,00
metres	daN/m²		daN/m²	
1,00	1250	1525	3050	3705
1,25	655	760	1580	1905
1,50	380	450	925	1090
1,75	240	285	590	695
2,00	160	190	390	460
2,25	110	135	275	325
2,50	80	100	200	240
2,75	60	75	150	180
3,00	55	65	115	135
3,25			90	110
3,50			70	85
3,75			60	70
4,00			55	65






ALUMINIUM BOTTOM PROFILE F/13

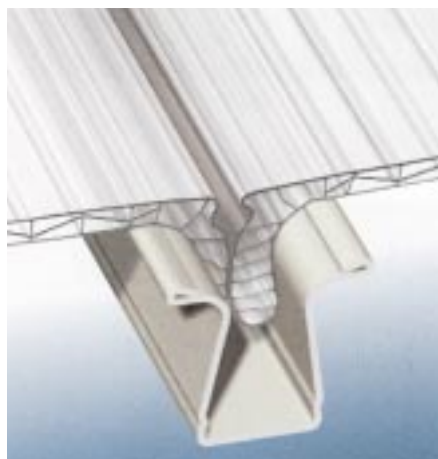




ALUMINIUM SIDE PROFILE F/19

ALUMINIUM UPPER PROFILE F/2

STATIC CHECK WITH SNOW LOAD - (daN/m²) MAXIMUM DEFLECTION ALLOWED 1/200 OF DISTANCE												
C2/10	channel thickness mm.	distance between supports (metres)										
		metres	0,50	0,75	1,00	1,25	1,50	1,75	2,00	2,25	2,50	2,75
allowed load on 2 supports 	1,00	daN/m²	935	410	230	145	85	55	35	20		
	3,00		1175	525	295	185	110	65	40	30		
allowed load on 3 supports 	1,00	daN/m²	940	410	230	150	105	75	60	40	30	
	3,00		1175	525	295	185	130	100	70	45	35	30
allowed load on 4 supports 	1,00	daN/m²	1175	525	295	185	130	90	60	40	30	20
	3,00		1470	655	370	230	165	110	75	50	35	30



■ The POLYÙ C2/10 SYSTEM is the perfect choice for both rooflight and vertical glazing applications, incorporating 10 mm thick triplewall polycarbonate sheet and plastic coated, zinc plated glazing channels. The design of the system allows the sheet to simply snap down into the glazing channel, creating robust and attractive solutions that are very fast to assemble.

Sheets are 320 mm in width and can be produced to lengths in excess of 12 metres. To prevent dust entering the fluted structure, each sheet is manufactured to length and supplied with heat sealed ends.

The expressly designed modular width of each panel avoids the need for heavy supporting structures.

The C2/10 sheets are supplied with a 10-year warranty against loss of light transmission, yellowing and hail.

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POLYÙ C2/10 FEATURES - 10 MM		
PRODUCTION CHARACTERISTICS	Thickness	10 mm.
	System weight	Kg/m ² 2,20
	Structure	Triple wall
	Useful pitch	mm 320 ± 5
PHYSICAL-THERMIC CHARACTERISTICS	Sheet length	Upon request (advised length not beyond 7 m)
	Thermal-insulating properties	K=2,3 Kcal/m ² h° C - W=2,7 W/m ² K
	Temperature working range	-40° C + 130° C
	Linear thermal expansion	6,84 x 10 ⁻⁵ mm/mm° C
LIGHT TRANSMISSION PROPERTIES	Clear	78%
	Opal	56%
	Smoky brown (bronze)	59%
	Green	75%



TECHNICAL SPECIFICATIONS

Production of vertical glazings and flat roofings with POLYÙ C2/10 SYSTEM, composed by:

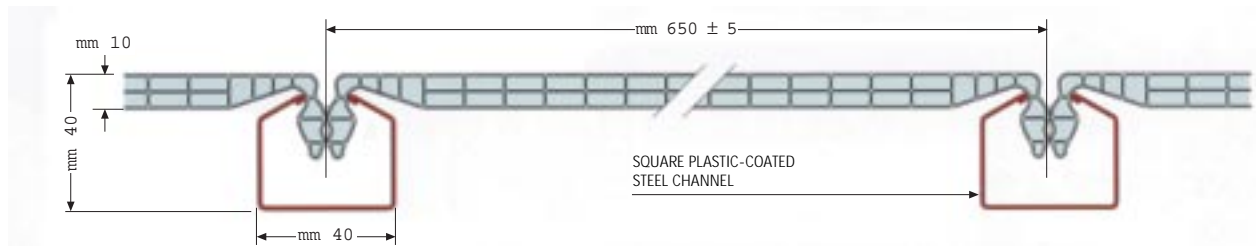
■ U-shaped cellular extruded polycarbonate sheets - Thickness: 10 mm - Self-extinguishing as per class 1 - K value: 2,3 Kcal/m² h° C - W: 2,7 W/m²K - Colours: clear, opal, green and smoky brown (bronze) - Module of 320 mm with heat sealed ends - UV-protected - Manufactured to length.

■ Self-supporting joining steel channels - Plastic coated - 0,8 or 1 mm thick - In grey or brown colours - Positioned every 320 mm - Manufactured to length.

■ Wide range of aluminium profiles for framing - Expanded PE inlays to ensure a perfect seal.

KAPPA



SELF-SUPPORTING FLAT SYSTEM IN CELLULAR POLYCARBONATE FOR INDUSTRIAL GLAZINGS AND COVERINGS



ASSEMBLING

SCHEME FOR VERTICAL

STATIC CHECK UNDER WIND PRESSURE (daN/m²) MAXIMUM DEFLECTION ALLOWED: 1/50 OF TOTAL LENGTH



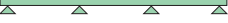
KAPPA	allowed load on 2 supports		allowed load on 3 supports	
				
distance between supports	channel thickness mm.		channel thickness mm.	
metres	1,00	3,00	1,00	3,00
	daN/m²		daN/m²	
1,00	1060	3160	2615	7840
1,25	545	1635	1305	3975
1,50	315	950	775	2290
1,75	195	600	480	1450
2,00	130	405	325	980
2,25	90	280	230	685
2,50	60	205	165	500
2,75	50	150	125	375
3,00	40	120	95	290
3,25		90	75	220
3,50		75	60	180
3,75		60	50	145
4,00		50	40	120

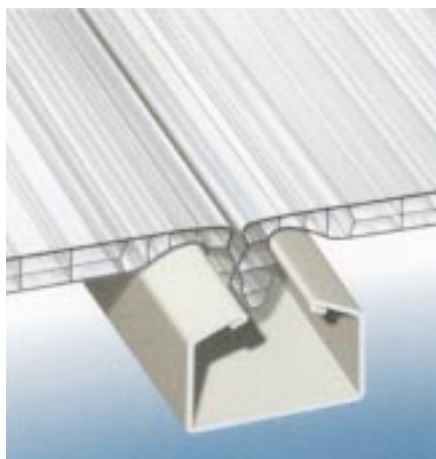


ALUMINIUM BOTTOM PROFILE F/13





STATIC CHECK WITH SNOW LOAD - (daN/m²) MAXIMUM DEFLECTION ALLOWED 1/200 OF DISTANCE											
KAPPA - 10 mm	channel thickness mm.	distance between supports (metres)									
		metres	1,00	1,25	1,50	1,75	2,00	2,25	2,50	2,75	3,00
Allowed load on 2 supports 	1,00	daN/m²	210	135	80	50	35	20	15	10	
	3,00		620	390	240	150	100	70	50	40	30
Allowed load on 3 supports 	1,00	daN/m²	210	135	90	65	50	40	35	30	20
	3,00		620	390	275	200	150	120	100	80	70
Allowed load on 4 supports 	1,00	daN/m²	265	170	120	85	65	55	45	35	25
	3,00		775	495	345	250	190	150	120	95	70



Designed to cater for a wide range of translucent roofing and glazing applications, the Polyù Kappa system incorporates 10 mm triplewall polycarbonate sheet with either plastic coated or stove painted steel glazing channels. The result is a strong and extremely practical self-supporting system with excellent spanning capabilities. Manufactured to length, each sheet is supplied with heat sealed ends to avoid possible dust ingress, and is designed to simply snap into the open topped glazing channels. Easy to assemble, the system is complemented by a full range of components and finishing accessories.

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KAPPA FLAT SYSTEM 10 MM - FEATURES

PRODUCTION CHARACTERISTICS	Thickness	10 mm.
	System weight	Kg/m ² 4,00 ca
	Structure	Triple wall
	Useful pitch	mm 650 ± 5
PHYSICAL-THERMIC CHARACTERISTICS	Sheet length	Upon request (advised length not beyond 7 m)
	Thermal-insulating properties	K = 2,3 Kcal/m ² h° C - W = 2,7 W/m ² K
	Temperature working range	-40° C + 130° C
	Linear thermal expansion	6,7 x 10 ⁻⁵ mm/mm° C
LIGHT TRANSMISSION PROPERTIES	Clear	75%
	Opal	60%
	Smoky brown (bronze)	58%
	Green	71%



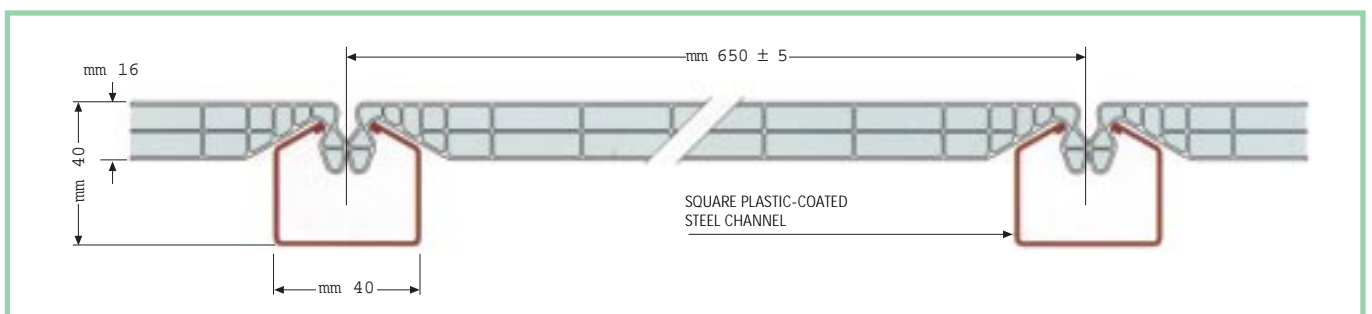
TECHNICAL SPECIFICATIONS

Production of vertical glazings and flat roofings with KAPPA FLAT SYSTEM, composed by:

- U-shaped cellular extruded polycarbonate sheets - Thickness: 10 mm - Self-extinguishing as per class 1 - K value: 2,3 Kcal/m² h° C - W: 2,7 W/m² K - Colours: clear, opal, green, smoky brown (bronze) - Module of 650 mm with heat sealed ends - UV-protected - Manufactured to length.
- Self-supporting joining steel channels - Plastic coated, 1 mm thick, or stove painted, 3 mm thick - In grey or brown colours - Profile in squared shape with open gap, positioned every 650 mm - Manufactured to length.
- Wide range of aluminium profiles in natural colour - Expanded PE inlays to ensure a perfect seal.

POLYÜC3



**SELF-SUPPORTING FLAT SYSTEM IN CELLULAR
POLYCARBONATE FOR INDUSTRIAL GLAZINGS
AND COVERINGS**



ASSEMBLING

SCHEME FOR VERTICAL

STATIC CHECK UNDER WIND PRESSURE (daN/m²) MAXIMUM DEFLECTION ALLOWED: 1/50 OF TOTAL LENGTH

C3	allowed load on 2 supports		allowed load on 3 supports	
				
distance between supports	channel thickness mm.		channel thickness mm.	
metres	1,00	3,00	1,00	3,00
	daN/m ²		daN/m ²	
1,00	1060	3160	2615	7840
1,25	545	1635	1305	3975
1,50	315	950	775	2290
1,75	195	600	480	1450
2,00	130	405	325	980
2,25	90	280	230	685
2,50	60	205	165	500
2,75	50	150	125	375
3,00	40	120	95	290
3,25		90	75	220
3,50		75	60	180
3,75		60	50	145
4,00		50	40	120



ALUMINIUM BOTTOM PROFILE F/13

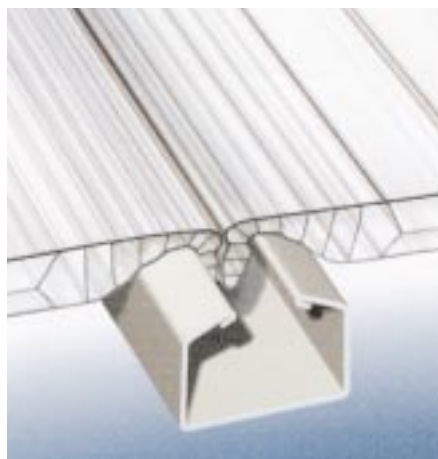
LAZINGS AND FLAT ROOFINGS

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STATIC CHECK WITH SNOW LOAD - (daN/m²) MAXIMUM DEFLECTION ALLOWED 1/200 OF DISTANCE

C3 - 16 mm	channel thickness mm.	distance between supports (metres)									
		metres	1,00	1,25	1,50	1,75	2,00	2,25	2,50	2,75	3,00
Allowed load on 2 supports 	1,00	daN/m²	210	135	80	50	35	20	15	10	
	3,00		620	390	240	150	100	70	50	40	30
Allowed load on 3 supports 	1,00	daN/m²	210	135	90	65	50	40	35	30	20
	3,00		620	390	275	200	150	120	100	80	70
Allowed load on 4 supports 	1,00	daN/m²	265	170	120	85	65	55	45	35	25
	3,00		775	495	345	250	190	150	120	95	70



Designed to cater for a wide range of translucent roofing and glazing applications, the Polyù C3 system incorporates 16 mm triplewall polycarbonate sheet with either plastic coated or stove painted glazing channels. The result is a strong and extremely practical self-supporting system with excellent spanning capabilities. Manufactured to length, each sheet is supplied with heat sealed ends to avoid possible dust ingress, and is designed to simply snap into the open topped glazing channels. Easy to assemble, the system is complemented by a full range of components and finishing accessories. C3 is the perfect solution for projects requiring a higher specification of glazing.

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POLYÙ C3 FLAT SYSTEM - 16 MM FEATURES

PRODUCTION CHARACTERISTICS	Thickness	16 mm
	System weight	Kg/m ² 4,50 ca.
	Structure	Triple wall
	Useful pitch	mm 650 ± 5
PHYSICAL-THERMIC CHARACTERISTICS	Sheet length	Upon request (advised length not beyond 7 m)
	Thermal-insulating properties	K=1,9 Kcal/m ² h° C - W=2,2 W/m ² K
	Temperature working range	-40° C + 130° C
	Linear thermal expansion	6,7 x 10 ⁻⁵ mm/mm° C
LIGHT TRANSMISSION PROPERTIES	Clear	72%
	Opal	52%
	Smoky brown (bronze)	50%
	Green	68%



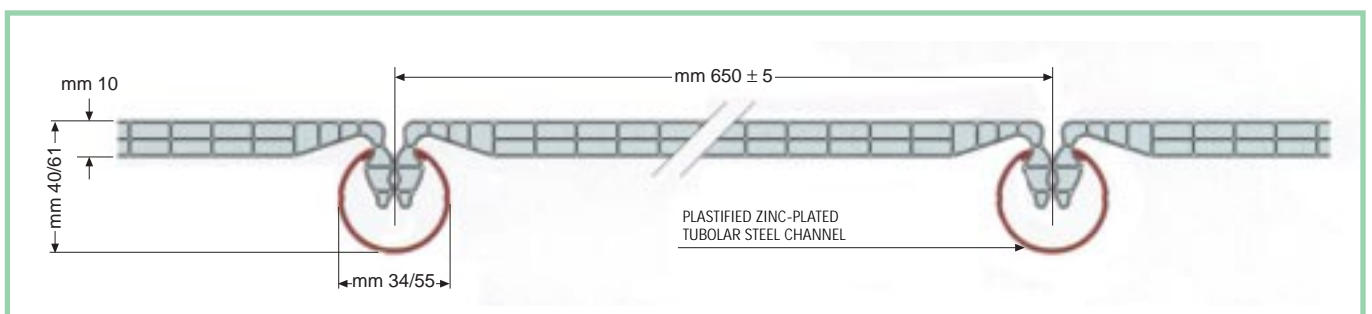
TECHNICAL SPECIFICATIONS

Production of vertical glazings and flat roofings with POLYÙ C3 FLAT SYSTEM, composed by:

- U-shaped cellular extruded polycarbonate sheets - Thickness: 16 mm - Self-extinguishing as per class 1 - K value: 1,9 Kcal/m² h° C - W: 2,2 W/m²K - Colours: clear, opal, green, smoky brown (bronze) - Module of 650 mm with heat sealed ends - UV-protected - Manufactured to length.
- Self-supporting joining steel channels - Plastic coated, 1 mm thick, or stove painted, 3 mm thick - In grey or brown colours - Profiled in squared shape with open gap - Positioned every 650 mm - Manufactured to length.
- Wide range of aluminium profiles in natural colour - Expanded PE inlays to ensure a perfect seal.

KCURVED

SELF-SUPPORTING CURVED SYSTEM IN CELLULAR POLYCARBONATE FOR INDUSTRIAL COVERINGS, SKYLIGHTS AND TUNNELS



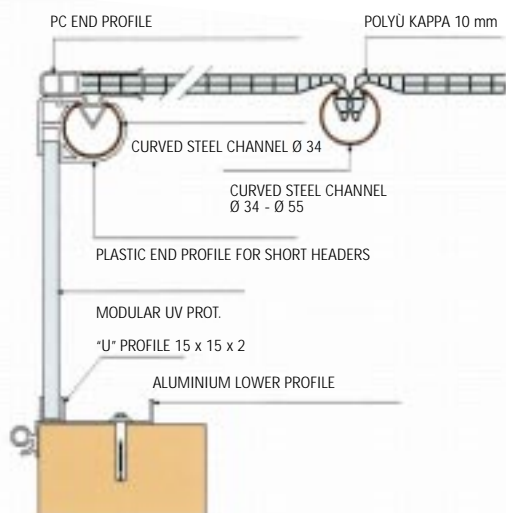
ASSEMBLING SCHEME FOR CURVED COVERING



INDICATIVE LOAD FIGURES WITH DEFLECTION/CHORD RATIO 1/5 (segmental arch)

Wind pressure 90 Kg/m ² Snow load 128 Kg/m ²		Wind pressure 90 Kg/m ² Snow load 92 Kg/m ²		Wind pressure 90 Kg/m ² Snow load 60 Kg/m ²	
Chord	Steel channel type	Chord	Steel channel type	Chord	Steel channel type
from 1000 to 2750 mm	Ø 34 mm th. 1 mm	from 1000 to 3250 mm	Ø 34 mm th. 1 mm	from 1000 to 3500 mm	Ø 34 mm th. 1 mm
from 2750 to 4250 mm	Ø 55 mm th. 1 mm	from 3250 to 4500 mm	Ø 55 mm th. 1 mm	from 3500 to 5000 mm	Ø 55 mm th. 1 mm

HEADER SCHEME

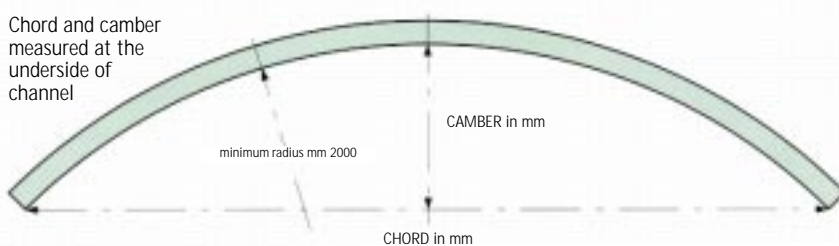


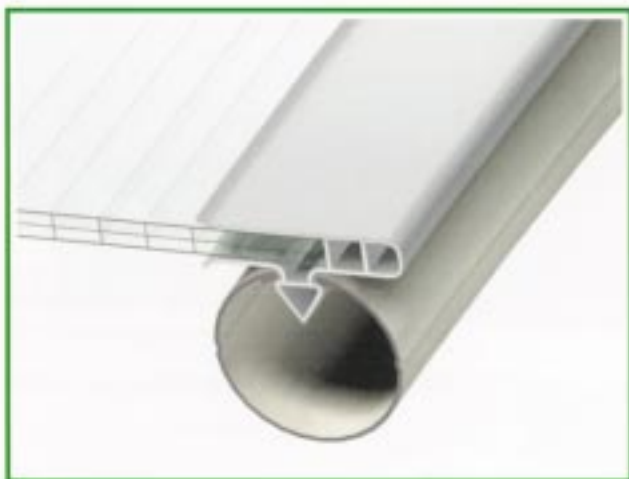
ALLOWABLE CAMBERS - MINIMUM, MAXIMUM (Figures displayed in mm)

Chord	1000	1500	2000	2500	3000	3500	4000	4500	5000
Natural minimal camber	30	60	100	160	230	320	350	450	550
Maximal camber (minimum radius mm 2000)	60	150	270	440	680	1050	2000*	2250*	2500*

(*) Camber with stability limit subjected to checking according to use.

Chord and camber
measured at the
underside of
channel





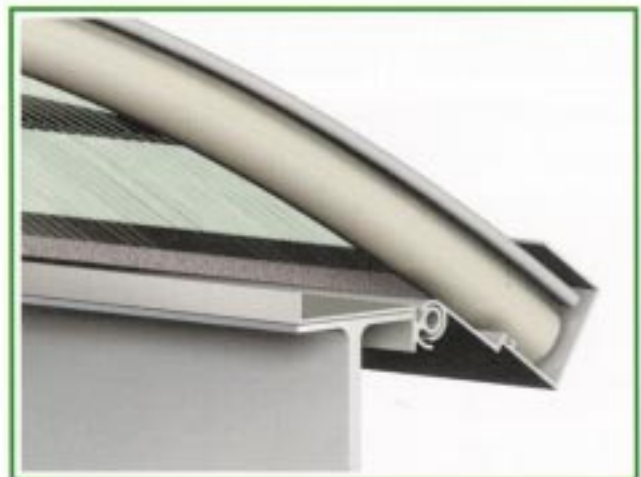
POLYCARBONATE END PROFILE



SOLUTION WITH POLE-PLATE PLUS CLAMP (side view)



SOLUTION WITH ALUMINIUM SIDE PROFILES F/34 AND F/35 (external view)



SOLUTION WITH ALUMINIUM SIDE PROFILES F/34 AND F/35 (internal view)



■ Ideal material for curved roof coverings such as rooflights, canopies and covered walkways, the Polyù Kappa Curved system incorporates 10 mm triplewall polycarbonate sheet with either 34 mm or 55 mm diameter, plastic coated, steel glazing channels. Excellent free-spanning capabilities, the Kappa sheet is pre-curved during extrusion to avoid micro cracks and retain a high level of flexibility. The same easy to install modular design as the standard Kappa system, Kappa Curved can also be supplied with polycarbonate glazed ends.

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KAPPA CURVED 10 MM - FEATURES

PRODUCTION CHARACTERISTICS	Thickness	10 mm
	System weight	Kg/m ² 4,00 ca.
	Structure	Triple wall
	Useful pitch	mm 650 ± 5
PHYSICAL-THERMIC CHARACTERISTICS	Sheet length	Upon request (advised length not beyond 7 m)
	Thermal-insulating properties	K=2,3 Kcal/m ² h° C - W=2,7 W/m ² K
	Temperature working range	-40° C +130° C
	Linear thermal expansion	6,7 x 10 ⁻⁵ mm/mm° C
LIGHT TRANSMISSION PROPERTIES	Clear	75%
	Opal	60%
	Smoky brown (bronze)	58%
	Green	71%



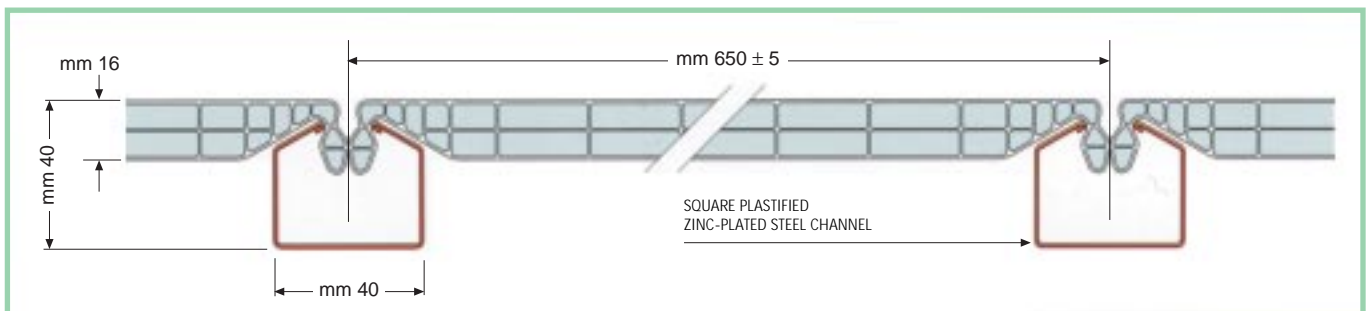
TECHNICAL SPECIFICATIONS

Production of vertical glazings and flat roofings with KAPPA CURVED SYSTEM, composed by:

- U-shaped cellular extruded polycarbonate sheets - Thickness: 10 mm - Self-extinguishing as per class 1 - K value: 2,3 Kcal/m² h° C - W: 2,7 W/m² K - Colours: clear, opal, green and smoky brown (bronze) - Module of 650 mm, with heat sealed ends - UV-protected - Manufactured to length.
- Self-supporting joining steel channels - Plastic coated, 1 mm thick, or stove painted, 3 mm thick - In grey or brown colours - Profiled in squared shape with open gap - Positioned every 650 mm - Manufactured to length.
- Wide range of aluminium profiles in natural colour - Expanded PE inlays to ensure a perfect seal.

C3 CURVED

SELF-SUPPORTING CURVED SYSTEM IN CELLULAR POLYCARBONATE FOR INDUSTRIAL COVERINGS



ASSEMBLING SCHEME FOR CURVED COVERING



INDICATIVE LOAD FIGURES WITH DEFLECTION/CHORD RATIO 1/5 (segmental arch)

Wind pressure 90 Kg/m ² Snow load 128 Kg/m ²		Wind pressure 90 Kg/m ² Snow load 92 Kg/m ²		Wind pressure 90 Kg/m ² Snow load 60 Kg/m ²	
Chord	Steel channel type	Chord	Steel channel type	Chord	Steel channel type
from 1000 to 3250 mm	square	from 1000 to 3500 mm	square	from 1000 to 4250 mm	square

HEADER SCHEME

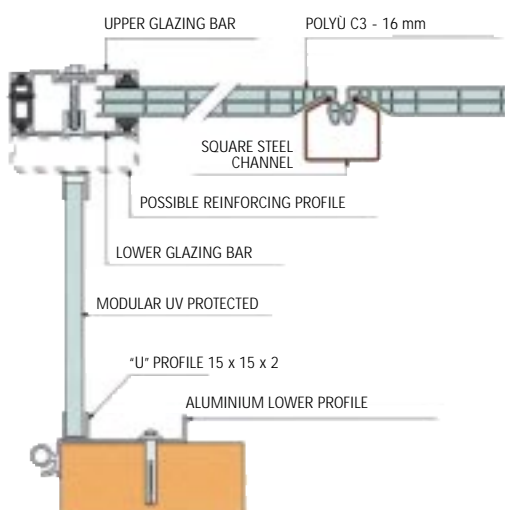
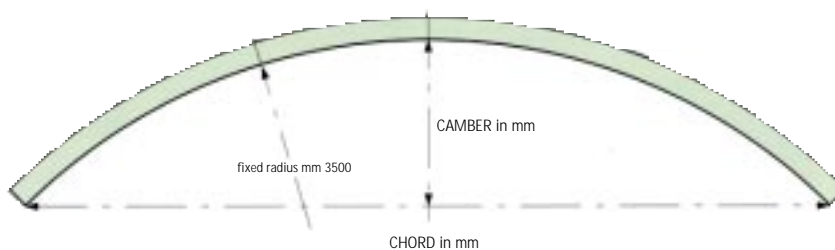
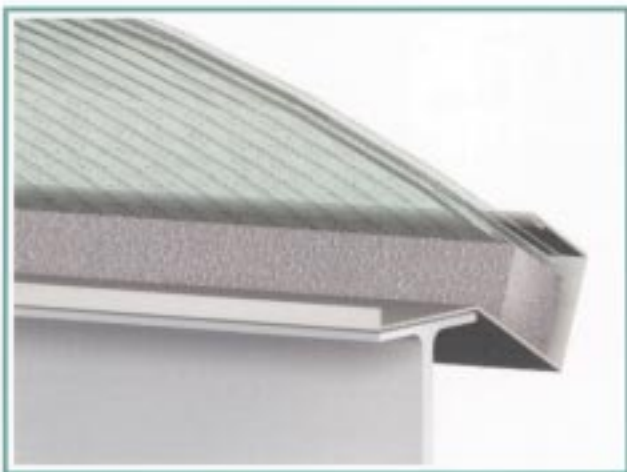
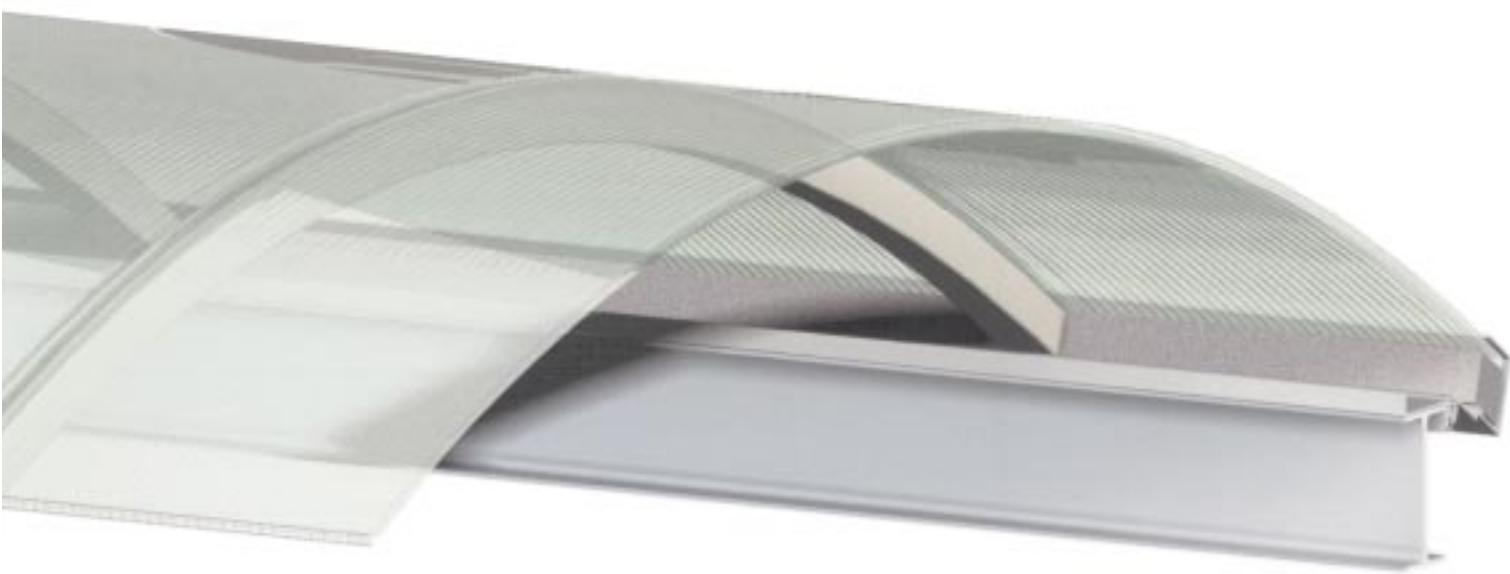


TABLE OF DEVELOPMENT - FIXED RADIUS 3500 mm (Figures displayed in mm)

	1500	1750	2000	2250	2500	2750	3000	3250	3500	3750	4000
CAMBER	80	110	150	190	240	290	340	400	500	560	640
DEVELOPMENT	1530	1780	2050	2310	2580	2850	3130	3400	3730	4000	4300

Figures are displayed in mm and data are purely indicative.





SOLUTION WITH ALUMINIUM SIDE POLE-PLATE (internal view)



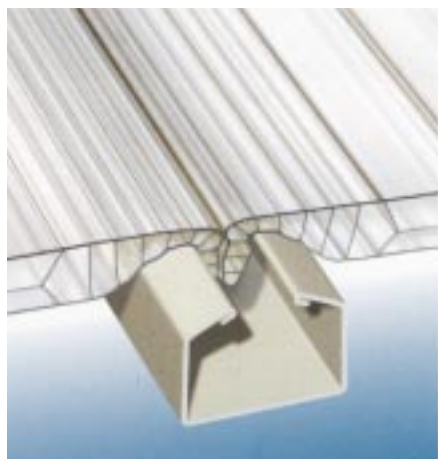
SOLUTION WITH ALUMINIUM SIDE POLE-PLATE (external view)



SOLUTION WITH ALUMINIUM SIDE PROFILES F/34 AND F/35 (internal view)



SOLUTION WITH ALUMINIUM SIDE PROFILES F/34 AND F/35 (external view)



Pre-curved to a fixed 3500 mm radius, the Polyù C3 Curved system has excellent loading capabilities. 16 mm triplewall polycarbonate sheets, combined with 1 mm thick, plastic coated, zinc plated steel glazing channels give the system a pleasing aesthetical appearance as well as providing a strong, modular freespanning structure. The C3 Curved sheet simply snaps into the open topped glazing channel keeping installation times (and costs) to a minimum. The system allows for the possible insertion of manual or electrical openings, and comes complete with a range of accessories designed in order to guarantee an air / watertight seal.

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POLYÙ C3 CURVED SYSTEM 16 MM - FEATURES

PRODUCTION CHARACTERISTICS	Thickness	mm 16
	System weight	Kg/m ² 4,50 ca.
	Structure	Triple wall
	Useful pitch	mm 650 ± 5
PHYSICAL-THERMIC CHARACTERISTICS	Sheet length	Upon request (advised length not beyond 7 m)
	Thermal-insulating properties	K=1,9 Kcal/m ² h° C - W=2,2 W/m ² K
	Temperature working range	-40° C +130° C
	Linear thermal expansion	6,7 x 10 ⁻⁵ mm/mm° C
LIGHT TRANSMISSION PROPERTIES	Clear	72%
	Opal	52%
	Smoky brown (bronze)	50%
	Green	68%



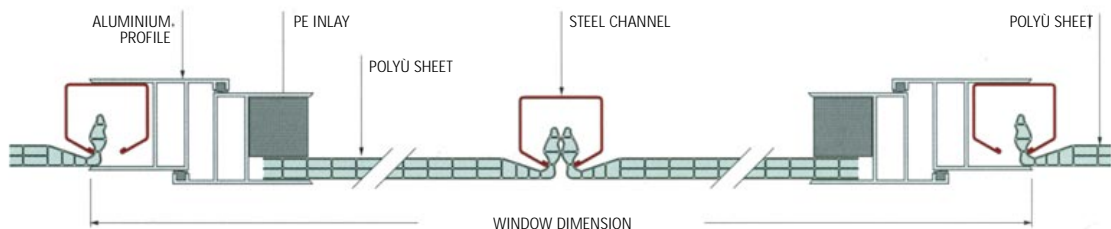
TECHNICAL SPECIFICATIONS

Production of vertical glazings and flat roofings with POLYÙ C3 CURVED SYSTEM, composed by:

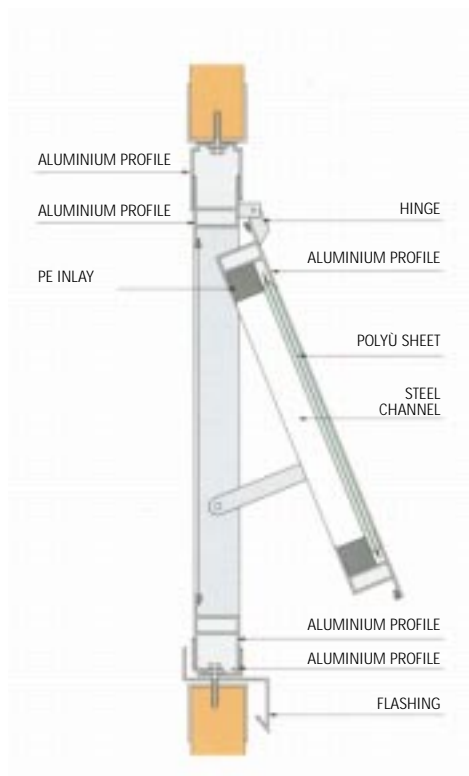
- U-shaped cellular extruded polycarbonate sheets - Thickness: 16 mm - Self-extinguishing as per class 1 - K value: 1,9 Kcal/m² h° C - W: 2,2 W/m² K - Colours: clear, opal, green, smoky brown (bronze) - Module of 650 mm with heat sealed ends - UV-protected - Manufactured to length.
- Self-supporting joining steel channels - Plastic coated, 1 mm thick, or stove painted - In grey or brown colours - Profiled in squared shape with open gap - Positioned every 650 mm - Manufactured to length.
- Wide range of aluminium profiles in natural colour - Expanded PE inlays to ensure a perfect seal.

SYSTEM WINDOW FRAMES

To aid the ventilation of certain buildings, Polyù systems can also incorporate manually or electrically driven openings. The openings, both for vertical glazing and curved coverings are manufactured to the required dimension and preassembled in our factories. All Polyù openings are supplied with a range of components, gaskets, hinges, etc., which allow trouble free installation and maintain a perfect seal to the elements. Polyù's technical department is always available to answer queries on the use and application of the openings.



TOP HUNG WINDOWS FOR VERTICAL GLAZINGS



NOTES

RECOMMENDATIONS FOR USE

- Peel off the anti-scratch polyethylene film.
- Observe the approved loads and minimum radii of curvature.
- Keep the cellular sheets in a vertical position to allow natural drainage by gravity.
- Do not use PVC plastified seals; it is recommended to use seals compatible to elastomer, EDPM type or compatible silicone.
- The sheets must be mounted so as to allow movement due to thermal expansion.
- Cutting may be performed by standard tools for iron and wood.

All information, suggestions and instructions provided by Polyù concerning the performance, characteristics, execution, application and use of its products are made in good faith and according to the best knowledge available. Nevertheless, not having any control over the end use of its products, Polyù declines every and any liability with respect to purchasers, users and third parties resulting from services rendered, including the execution, characteristics and performance of the same products. We recommend therefore to all users that they determine beforehand that the products are suitable for their particular purposes. Polyù, the affiliated company and its distributors, cannot be held liable for any damage or loss related to improper use of any product.



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